Technical data sheet



BauderROCK Angle Fillets

V4 01.05.2024

Product description BauderROCK Angle Fillets are a profiled section of BauderROCK,

manufactured with an integral mineral-coated glass fibre fleece on the uppermost surface, which ensures a strong bond can be achieved with the subsequently applied roofing membrane. The underside of the profile has the corner cut away to ensure the profile sits snugly against the upstand.

Application fields For use in conjunction with BauderROCK Insulation. The product is designed

to fully support the waterproof membrane at 90° abutments, providing a

smooth transition between the horizontal and vertical interface.

Article Number GB30222350

Characteristic	Unit	Value
Length	mm	1200
Width	mm	15 (across back) 75 (across facing)
Thickness	mm	30
Surface finish (top)	g/m³	300
Surface finish (bottom)		raw
Reaction to fire EN13501-1	Class	Core material complying with Euroclass A1. With facing Euroclass A2-s1, d0.

Storage guidance
Store the materials outdoors with suitable robust UV resistant, flame-retardant tarpaulin. Ensure the product(s) are clear of buildings and any other storage areas. The products must not be exposed to a direct naked flame or other

ignition sources, or to solvents or other chemicals. All insulation must be kept dry, on pallets and off the ground. The packaging of Bauder Insulation products should not be considered adequate for weather protection.

Where there are storage containers on site, these may be suitable for storing products. Angle Fillets that have become wet must be allowed to fully dry out naturally before use.

Packaging material BauderROCK angle fillets are fully palletised and wrapped in a polythene shroud (readily recyclable) for

protection during transit and for short-term protection if stored outside.

Handling/PPE All persons using the product should be fully aware of the manual handling methods as roofing materials are

heavy and can cause serious injury. When using the product, installers should be provided with, and wear,

suitable personal protective equipment.

When handling angle fillets they should be properly supported along their length to prevent breakage.

Disposal guidance Disposing of any waste material must be carried out in accordance with national regulations. If the

product has not been mixed with other waste matter, the product is fully recyclable. For further

information please contact recycling@rockwool.co.uk

www.bauder.co.uk

International Standards Organisation (ISO) ISO 14001:2015 Environmental Management Certificates

Certificate EMS70301

ISO 50001: 2018 Energy Management

Certificate 24714

ISO 45001: 2018 Occupational H & S Management System

Certificate 45IVB/224969

ISO 9001:2015 Quality Management

Certificates EN1271 (UK)

ISO 14001:2015 Environmental Management Certificates

A10552 (UK)

Installation Guidance

- BauderROCK angle fillets must be installed in dry conditions
- With the white glass fleece facing outward, place the angle fillet against the upstand, bonded in the specified Bauder adhesive
- Adjacent lengths of angle fillet to be closely butted together
 - BauderROCK angle fillets can be cut to size using a fine-toothed saw

Safety Data Sheets are designed to provide the necessary information to recipients of substances and mixtures in the EU & UK. This product is classed as an article; therefore, this product does not have a requirement for a Safety Data Sheet.



DoP can be found via the website



DoC can be found via the website