Technical data sheet



BauderTHERMOPLAN stainless steel rainwater outlets

V3 09.01.2023

Product description	A high performance stainless steel rainwater outlet with factory installed FPO membrane flange. Supplied with an O-ring and a wire ball leaf grill. Supplied with a pearl white coloured FPO membrane flange.				
Application fields	Bauder outlets are sized to show the internal diameter of the spigot. For information on non-standard sizes and refurbishment applications, please contact Bauder technical department.				
Article Number	GB12102075 (DN70mm pearl white) GB12102110 (DN100mm pearl white) GB12102160 (DN150mm pearl white)				
Characteristic		Unit	Value		
Stainless steel base plate		mm	250 x 2	250	
FPO membrane flange		mm	350 x 350		
Stainless steel spigot length		mm	400		
Thermoplan stainless steel outlet DN 70 mm		mm	70 - To suit 75mm-97mm rainwater pipe		
Thermoplan stainless steel outlet DN 100 mm		mm	100 - To suit 110mm-128mm rainwater pipe		
Thermoplan stainless steel outlet DN 150 mm		mm	150 - To suit 160mm-178mm rainwater pipe		
Flow Rate		Unit	Value		
Thermoplan stainless steel outlet DN70 mm		litres/sec	2.98*		
Thermoplan stainless steel outlet DN100 mm		litres/sec	3.94*		
Thermoplan stainless steel outlet DN150 mm		litres/sec	6.76*		
*Flow rate performance data using a 35mm head of water (including leaf grille), based upon requirements of BS EN 12056:3:2000.					
Storage guidance	Store	Store under cover in dry conditions.			
Packaging material	Typically supplied in a cardboard box (<300g readily recyclable).				
Handling/PPE	All persons using the product should be fully aware of the manual handling methods as roofing materials are heavy and can cause serious injury. When using the product, installers should be provided with, and wear, suitable personal protective equipment.				
Disposal guidance	Disposing of any waste material must be carried out in accordance with national regulations.				
Further information/ documents	Current documents such as brochures, installation guides, etc. can be found by visiting www.bauder.co.uk				
International Standards Organisation (ISO)				ISO 9001:2015 Quality Management Certificates EN1271 (UK)	
				ISO 14001:2015 Environmental Management Certificates	

A10552 (UK)

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Installation Guidance

- Ensure all pre-installation criteria have been followed.
- Keeping the rubber sealing ring on the spigot, insert the stainless steel outlet into the mouth of the outlet pipe.
- Push the membrane flange down onto the main flat area to ensure a flush fit.
- If the outlet is sitting proud, consider reducing the insulation slightly to ensure water flow is not inhibited in this region.
- Temporarily fold back to reveal pre-drilled holes, fasten the outlet into position through the insulation into the deck using suitable fixings.
- Un-fold/return the membrane flange flat to the system.
- Weld the membrane flange to the main flat area, starting at the centre and work outwards until the entire flange is welded to the Thermoplan field sheet.

Safety Data Sheets are designed to provide the necessary information to recipients of substances and mixtures in the EU & UK. This product is classed as an article; therefore, this product does not have a requirement for a Safety Data Sheet.

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